



12 Loctite "514" Master Gasket (92-12564-2)

113 4 Cycle Oil (92-828000A12)

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	900	825688A	1 CRANKCASE ASSEMBLY	1		2
2	17	825689	PIN-DOWEL	4		2
3	10	41885M	BOLT	4		2
4	10	41837M	BOLT	6		2
5	27	825847	GASKET-CYLINDER BLOCK	1		3
6	27	825693	GASKET-INNER EXHAUST COVE	1		2,3
7		825692	COVER-INNER EXHAUST	1		2
8	27	825694	GASKET-OUTER EXHAUST COVE	1		2,3
9	10	825009 25	BOLT (M6 X 25)	2		2
10		827736A 1	COVER-OUTER EXHAUST	1		
11	22	83326M	FITTING	1		
12	10	825009 30	BOLT (M6 X 30)	5		2
13	25	825483	O-RING	1		2,3
14		825212	THERMOSTAT	1		2
15	27	825701	GASKET-COVER	1		2,3
16		825700	COVER-THERMOSTAT	1		2
17	10	825702	BOLT	2		2
18		825837	PIPE	1		2
19	32	8307561 09	HOSE (16 IN.)	1		
20	27	825482 1	GASKET-CYLINDER HEAD	1		2,3
21	900	825720A 1	CYLINDER HEAD ASSEMBLY	1		2
22		825721	GUIDE	4		2
23	53	825038	CIRCLIP	4		2
24	22	83326M	FITTING	2		2
25	10	825009 35	BOLT (M6 X 35)	2		2
26	33	827859	SPARK PLUG	2		2
27		825437	PLUG	1		2
28	25	825438	O-RING	1		2,3
29		825435	ANODE	1		2
30	10	825436	SCREW	1		2
31	10	825480	BOLT	3		2
32	10	825479	BOLT	3		2
33		825488	SEAL	1		2,3
34	25	825485	GROMMET	2		
35		825484	COVER-CYLINDER HEAD	1		2
36		825486	PIPE-BREATHER	1		2
37	22	83326M	NIPPLE	1		2
38	10	825702	BOLT	4		2
39	25	825492	O-RING	1		3
40		825490	PLUG-OIL	1		
41	19	825795	DIPSTICK	1		